



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2444
Job Sheet 185515



Part No: D2444

Job Qty: 6 ea

Part Name: Pip Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B IPP: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/16/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	6 pcs		11/16/18	0.00	0.17	Small Fab		
110	QC	6 pcs		11/16/18	0.00	0.00	QC5		
120	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging3		
130	QC21-SA	6 Ea		11/16/18	0.00	0.00	QC21		

Part Op 100 - Assemble D2444 as per Dwg D2444 Identify as D2444
Descriptions: 120 - LOCATION : GA

9-89 NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
BLRS-002	Quick Release Pin (3/16" X 1.5")	6 pcs (1 ea)	90-Start up Operation	504899 4x 5045253
D2690-6	Lanyard	6 Ea (1 ea)	90-Start up Operation	5118252

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	BLRS-002	6	6	0
	D2690-6	6	66	0

Part Specifications



1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122507



Part: D2444

Job No: 185515

Serial No/Batch: S122507

Revision:

Inspector:

Exp Date:

Instructions: Various JTC's

Date: 10/29/18

Plex 10/29/18 12:48 PM dart.white.jesse

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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